

GILDEMEISTER GLD 25

Kind : Swiss-type cnc lathe
Brand : GILDEMEISTER
Model : GLD 25
Year : 2000
Serial Nr: 5401-0449
Stock Nr : T14430



TECHNICAL DETAILS

- Number of axes : 6
- Number of spindles : 2
- MAIN SPINDLE
 - Max. bar diameter : 25 [mm]
 - Travel : 160 [mm]
 - Spindle speeds : 8000 [rpm]
 - C axis indexing precision : 0.0001 [°]
- COUNTER-SPINDLE
 - Max. bar diameter : 25 [mm]
 - Number of turrets : 1
- UPPER TURRET
 - Number of positions : 7
 - Number of motorized positions : 7
 - X stroke : 100 [mm]
 - Z stroke : 270 [mm]
 - Live tools speed : 6000 [rpm]
- GUIDE BUSH HOLDER 1
 - Number of positions : 8
 - Number of motorized positions : 3
 - Live tools speed : 6000 [rpm]
 - X/Y stroke : 220/30 [mm]
- SECONDARY OPERATION
 - Number of positions : 3
- POWER SUPPLY

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- Supply voltage : 400 [V]
MACHINE HOURS
- Number of hours under power : 42595 [h]
- Number of working hours : 13446 [h]
- Number of spindle hours : 6412 [h]

EQUIPMENT

- CNC : Fanuc 18 iT
- Interface : RS232 / PCMCIA
- Rotating guide bush
- Parts catcher
- Coolant tank
- Hydraulic bar-push brand/type : LNS 6.26 HS4.4
- Number of turning tool holders : 5
- Collets collection for chuck
- Collets collection for guide bush